



### System overview

### ETAMATIC OEM ETAMATIC S OEM



Sensors and systems for combustion engineering

www.lamtec.de

# Approvals.



## LAMTEC ETAMATIC OEM -Everything you need to manage all aspects of your burner.

These days, combustion systems are expected to meet one requirement above all others: efficiency. And this demand no longer just applies to the technology itself, we also expect the installation, configuration and commissioning processes to be time and cost effective as well.

### LAMTEC has found the ideal solution: The ETAMATIC OEM

As its name suggests (Eta is the seventh letter in the Greek alphabet and is used to measure efficiency in a number of technical fields), the ETAMATIC OEM focuses on improving effectiveness in all areas. All contained within one compact design, it has everything you need to manage all aspects of your burner.

It combines all the advantages of an electronic assembly along with up to four actuators and an electronic burner control unit. As the device also contains a power control unit,  $O_2$  or CO controllers, valve leakage check tests and a flame monitoring system, this single device has everything you need to control and monitor your burner. You therefore only need one solution for almost all of your burner needs. Safety interlock chains, sensors and monitors are connected straight to the ETAMATIC OEM, significantly reducing the cost of additional relays and wiring. The ETAMATIC OEM has been specially designed for installation on the burner. Shorter wiring circuits help to save further costs. As such, the ETAMATIC OEM is particularly suited for use as a standard component in monoblock burners.

The compact design of the ETAMATIC OEM also offers significant advantages when it comes to commissioning the device. Less wiring and the standard operator interface help to reduce the likelihood of error from the start, while intelligent information displays make searching for errors even easier.

The ETAMATIC OEM comes with 4 three-point-step outputs or with a continuous output (for speed control) and 3 three-point-step outputs.

You can adjust the parameters for the burner sequencer and assembly to suit a wide range of combustion conditions. Separate settings can be made for oil and gas when deciding whether to start the burner with or without the pilot burner. The integrated valve leakage check can be run before ignition or after shutdown. When



using gas, the burner can even be started without prepurge in accordance with EN 676.

The set fuel/air curves can be shifted during operation using the integrated  $O_2$  trim. This helps to counteract conditions that interfere with the combustion. And if gas is used as a fuel, there are even more options available:

Thanks to the LAMTEC CO controller, you can make sure your burner always runs as efficiently as possible.

### **Advantages:**

- Compact burner control unit,
- Fail-safe electronic fuel/air ratio control with up to 4 actuators,
- Connection to control systems,
- Options to adjust setting s grafically on a PC,
- Integrated valve leakage check test,
- External current correction (heating value or temperature compensation),

- SIL 3 confirmed,
- Internal firing rate controller,
- CO/O<sub>2</sub> control for optimum combustion,
- Flame monitoring (optional),
- Mobile programming unit (optional).



Functions in the ETAMATIC OEM.

Notifications and error reports are displayed in plain text in the customer's own language using the customer customer interface connected to the LAMTEC SYSTEM BUS. Fuel-air curves can be adjusted using special computer software or on a separate hand-held programming unit. The device is fitted with its own running time meter that is able to measure the burner running time for gas and oil separately. The number of starts is also measured separately for each operating mode.

On request, the ETAMATIC OEM can also assume responsibility for regulating power in the burner. It also includes an external setpoint shift function (control dependent on atmospheric conditions) and a start-up control.

Every ETAMATIC OEM comes equipped with a connection to the LAMTEC SYSTEM BUS. The LAMTEC SYSTEM BUS connects all LAMTEC devices to one another using a quick and easy solution with no need for complicated wiring work. The separate and detachable customer display can also be connected to the bus solution.

The ETAMATIC OEM includes an  $O_2$  trim software module and an optional  $CO/O_2$  controller on request. When used

in combination with the LT1/LT2  $CO/O_2$  measuring devices and connected via the LAMTEC SYSTEM BUS, your combustion system will always work at the ideal level, regardless of any external conditions such as temperature or air pressure. The ETAMTIC OEM is easy to combine with existing control technology. It "speaks" virtually all languages used by conventional fieldbuses. The ETAMATIC OEM is TÜV-tested and also meets all the relevant European standards and requirements for continuous operation.

For the commissioning engineer, a PC interface makes work on the ETAMATIC OEM even easier. Users can operate the device remotely from a laptop that they can also use to archive configurations and store curve data. If you ever need to replace the device, this solution means that the replacement will be ready to use in just a few seconds as the stored data simply needs to be imported to the new device.

Use of an industrial modem means that you can access data on the ETAMATIC OEM from your office as well. This means you don't actually have to be on site to detect the source of any errors.



# Inputs.

# **Outputs.**

Burner "ON"	Digital inputs	Burner convencer/	Main gas 1
Flame signal with alterna-	24 V	valve actuation	
sensors (FFS07 or FFS08)		Depending on	Main gas 2
Gas safety chain		power suppry	
Control release			Oil
Max. oil pressure			
Setpoint changeover			Ignition valves
Ignition flame signal/max. gas pressure			Ignition transformer
General safety chain			
Oil safety chain			Fan
Fuel selection			
Min. oil pressure/ atomiser pressure			Oil pump "ON"
Valve leakage check test			
Air pressure monitor			Fault in the ETAMATIC OEM
Air pressure monitor Channel 1 feedback (potentiometer, speed, current 4 20mA)	Feedback signals from the actuators	Assembly/activation of the actuators (fuel/air ratio)	Fault in the ETAMATIC OEM Channel 1 (DPS or current)
Air pressure monitor Channel 1 feedback (potentiometer, speed, current 4 20mA) Channel 2 feedback (potentiometer)	Feedback signals from the actuators	Assembly/activation of the actuators (fuel/air ratio)	Fault in the ETAMATIC OEM Channel 1 (DPS or current) Channel 2 (DPS or current*) * via LSB module
Air pressure monitor Channel 1 feedback (potentiometer, speed, current 4 20mA) Channel 2 feedback (potentiometer) Channel 3 feedback (potentiometer)	Feedback signals from the actuators	Assembly/activation of the actuators (fuel/air ratio)	Fault in the ETAMATIC OEM Channel 1 (DPS or current) Channel 2 (DPS or current*) * via LSB module Channel 3 (DPS)
Air pressure monitor Channel 1 feedback (potentiometer, speed, current 4 20mA) Channel 2 feedback (potentiometer) Channel 3 feedback (potentiometer) Channel 4 feedback (potentiometer)	Feedback signals from the actuators	Assembly/activation of the actuators (fuel/air ratio)	Fault in the ETAMATIC OEM Channel 1 (DPS or current) Channel 2 (DPS or current*) * via LSB module Channel 3 (DPS) Channel 4 (DPS)
Air pressure monitor Channel 1 feedback (potentiometer, speed, current 4 20mA) Channel 2 feedback (potentiometer) Channel 3 feedback (potentiometer) Channel 4 feedback (potentiometer) External firing rate setting (potentiometer, DPS, current 4 20mA)	Feedback signals from the actuators	Assembly/activation of the actuators (fuel/air ratio)	Fault in the ETAMATIC OEM Channel 1 (DPS or current) Channel 2 (DPS or current*) * via LSB module Channel 3 (DPS) Channel 4 (DPS) Internal firing rate output (current)
Air pressure monitor Channel 1 feedback (potentiometer, speed, current 4 20mA) Channel 2 feedback (potentiometer) Channel 3 feedback (potentiometer) Channel 4 feedback (potentiometer) External firing rate setting (potentiometer, DPS, current 4 20mA) Boiler temperature (Pt100)	Feedback signals from the actuators	Assembly/activation of the actuators (fuel/air ratio)	Fault in the ETAMATIC OEM Channel 1 (DPS or current) Channel 2 (DPS or current*) * via LSB module Channel 3 (DPS) Channel 4 (DPS) Internal firing rate output (current)
Air pressure monitor Channel 1 feedback (potentiometer, speed, current 4 20mA) Channel 2 feedback (potentiometer) Channel 3 feedback (potentiometer) Channel 4 feedback (potentiometer) External firing rate setting (potentiometer, DPS, current 4 20mA) Boiler temperature (Pt100) Correction/external temperature (current)	Feedback signals from the actuators	Assembly/activation of the actuators (fuel/air ratio) Firing rate/ power output	Fault in the ETAMATIC OEM Channel 1 (DPS or current) Channel 2 (DPS or current*) * via LSB module Channel 3 (DPS) Channel 4 (DPS) Internal firing rate output (current)

Standby mode Continuous ventilation Acknowledgement	Selection of additional BUS signal inputs LSB module and	Selection of additional BUS signal outputs LSB module and	Operating mode Pre-ventilation - Ignition - Operation - Post-ventilation
of high firing rate	fieldbus (Ethernet,	fieldbus (Ethernet,	Fuel operation
Acknowledgement of ignition position Fault release	PROFIBUS, MODBUS, INTERBUS)	PROFIBUS, MODBUS, INTERBUS)	Assembly output informa- tion: Ignition position reached - high firing rate reached

### Analogue (LSB)

12 analogue inputs			0 <sub>2</sub> actual value
possible			Channel 2 setpoir

Flame intensity

## **Basic model.**



ETAMATIC OEM: Rear view and front of the customer display.

The basic model of the LAMTEC ETAMATIC OEM can be configured using a hand-held programming unit or the PC interface via the LAMTEC SYSTEM BUS.

The ETAMATIC OEM has been especially designed for installation on a burner. Short wiring circuits also help to save time and effort. As such, the ETAMATIC OEM is particularly suited for use as a standard component in monoblock burners. The customer display (see illustration) shows basic information and makes configuration even easier and clearer.

### **Optional components.**

#### **Programming unit**

Because the ETAMATIC OEM does not come equipped with a front panel, it can be operated using the optional PC software or using a hand-held programming unit. A customer display can also be connected via LAMTEC SYSTEM BUS. The "Startup Manager" function also supports the commissioning engineer both during the initial installation of the burner and when adjusting the burner settings using the wizard.



Hand-held programming unit with Startup Manager.

#### LAMTEC SYSTEM BUS module

Every ETAMTIC OEM comes with a LAMTEC SYSTEM BUS-(LSB) interface. The LSB module is compatible across the LAMTEC range and enables users to connect LAMTEC devices to one another using a quick and easy solution that doesn't require a lot of wiring work. It also enables users to control fieldbus modules in a top hat rail mounting via an adjustable address so that the input status and modifications to the fieldbus can be forwarded.



Analogue input/output.



Digital input/output.

#### **Control technology link-up**

The ETAMTIC OEM is easy to combine with existing control technology. It "speaks" virtually all languages used by conventional fieldbuses. Connections for PROFIBUS-DP, TCP/IP (MODBUS TCP), MODBUS and INTER-BUS-S are available as options (other bus systems on request).



PROFIBUS DP fieldbus.



Ethernet fieldbus.



MODBUS fieldbus.



INTERBUS fieldbus.

### PC interface (RS232)

The PC interface makes working with the ETAMATIC OEM even more comfortable: The device can be operated remotely using a laptop. Set configurations and curve data can be archived – this backs up data so that it can be re-imported in the event of an emergency, enabling the device to be ready for operation again in just a few minutes. By using an industrial modem, you can check the status of the ETAMATIC from your office so that you can detect faults and their causes without having to be onsite.



Screenshot from Remote Software: Setpoint graph.

### **CO/O<sub>2</sub> controller**

Combustion processes are subject to constant interference from changes in temperature, moisture levels, air pressure and changes to the quality of the fuel used (oil viscosity, gas fuel value). The CO/O<sub>2</sub> controller integrated into the ETAMATIC OEM helps to offset influences during ongoing operation (by shifting fuel-air curves). It includes a software module that we have developed specifically for combustion control. This module translates the precise values from our CO/O<sub>2</sub> measuring devices to automatically control the air supply as required in real time. For example, it automatically reduces the air supply until CO is produced. It is always able to detect  $CO/O_2$ , no matter how small the quantity is. The assembly then increases the air supply by one step and thus generates an individual operating curve in line with the local conditions with which the burner still just burns without CO. The system learns and improves almost automatically in a sustainable and fail-safe manner. This means that almost every combustion system will always run at the ideal combustion point.



Screenshot from Remote Software: 02 trim.

#### **Rotational speed sensor**

There are two different speed sensors available for the ETAMATIC OEM. The 663R8101 speed sensor is equipped with two-line technology and has a switching distance of 2mm. The 663R8103 speed sensor is an inductive proximity switch with switch contact in three-line technology and has a switching distance of 4mm. This means that you can always find the right sensor for the design features in question. As the elements to be recorded are not always known, approximate values should be used for sizing the damping elements and selecting the appropriate sensor. Due to the variety of sensors that can be used, LAMTEC only offers one twoline and one three-line element. These have been selected to ensure that most measuring tasks can be covered with just these two elements. Please let us know if neither of these elements is suitable for a specific measuring task, we will be happy to find a solution.



Rotational speed sensor with 2 wires, Namur.



Rotational speed sensor with 3 wires.

### Flame monitoring

The LAMTEC ETAMATIC OEM is available both with or without integrated flame monitors. Continuous and precise flame monitoring helps to ensure safety and efficiency. Of course, the key requirement here is the quick detection of switching between On and Off. The digital evaluation of the spectrum, frequency or intensity also helps to improve the combustion process. With the LAMTEC ETAMATIC OEM, you can therefore use leading, integrated flame monitoring technology with minimal investment – or simply connect an existing device to the corresponding terminal.



FFS07 flame sensor.



#### FFS08 flame sensor.

With the aim of providing "one-stop source for all your needs", LAMTEC also offers safety approved motors tried and tested for use with electronic systems to drive the flaps and control valves in your firing systems.

Of course, these motors also meet all safety requirements related to the use of tested potentiometers with an interlocking, form-fit connection. LAMTEC offers four types of standard motor: 6 Nm, 20 Nm, 30 Nm and 40 Nm, all at 60 Sec. runtime. In addition to these standard motors, we can also supply motors up to 200 Nm available with a range of different limit switches, potentiometers and runtimes. LAMTEC also offers other models for electronic manual adjustment, electronic control and special models.



Actuating motor.

# **Order information.**

Burner controls ETAMATIC OEM/ETAMATIC S OEM basic model	
ETAMATIC OEM/ETAMATIC S OEM configuration	66301
Programming unit	
<ul> <li>Hand-held programming unit with Startup Manager, for operation and programming, in a set, comprising:</li> <li>Hand-held programming unit 663R0932V3.0, in the following languages: German, English or French, etc.</li> <li>Connector cable type 663R0430 / 658R0426, total length 4 m</li> </ul>	663R0932
Customer display <ul> <li>Installed on the burner</li> <li>Detached control unit</li> <li>Hand-held programming unit with commissioning wizard</li> </ul>	663R0935
<ul> <li>Graphical customer display for panel installation, comprising:</li> <li>Graphical customer display, installed on 8.4" touch-screen panel PC</li> <li>Panel installation fixing set</li> </ul>	663R9041T
LSB data module VISIOCONTROL without I/O interfaces, without connector cable (1 required per FMS/VMS/ETAMATIC)	663R0411
LSB connector cable	663R0421N
Crossover cable F/UTP, Cat 5e, 2 m	663R0105

Additional modules	
LSB module with 4 analogue outputs (0 10 VDC)	663R4025
LSB input module with 4 analogue inputs (0 10 VDC)	663R4026
LSB output module with 4 digital outputs, floating	663R4027
LSB input module with 4 digital inputs 24 VDC	663R4028
LSB output module with 4 analogue outputs (0 20 mA)	663R4029
Additional power pack for LSB modules	663R4024
Fieldbus module PROFIBUS DP, incl. LSB connector cable type 663R0421N, length 2 m	663R040-1PB
Fieldbus module MODBUS on terminals (RTU), incl. LSB connector cable type 663R0421N, length 2 m	663R040-3MBK
Fieldbus module Ethernet TCP/IP, incl. LSB connector cable type 663R0421N, length 2 m	663R040-6ET
Fieldbus module INTERBUS, incl. LSB connector cable type 663R0421N, length 2 m	663R040-5IB
Configuration adapter for fieldbus connection, only for setting the LSB range with fieldbus connection in combination with ETAMATIC "SLAVE correction forwarding"	663R0417
Rotational speed sensor, 2 wires, Namur	663R8101
Rotational speed sensor, 3 wires	663R8103
Flame monitoring device	
FFS07 flame sensor	659D21
	CE051E00
Holder for FFS07	00015659
Holder for FFS07 FFS08 flame sensor	659D31
Holder for FFS07 FFS08 flame sensor Holder for FFS08	659D31 659S0500
Holder for FFS07 FFS08 flame sensor Holder for FFS08 Actuating motors	65951500 659D31 659S0500
Holder for FFS07         FFS08 flame sensor         Holder for FFS08         Actuating motors         6 Nm	659D31 659S0500 662R2127
Holder for FFS07         FFS08 flame sensor         Holder for FFS08         Actuating motors         6 Nm         20 Nm	65951500 659D31 659S0500 662R2127 662R2111
Holder for FFS07         FFS08 flame sensor         Holder for FFS08         Actuating motors         6 Nm         20 Nm         30 Nm	65951500 659D31 659S0500 662R2127 662R2111 662R2112
Holder for FFS07 FFS08 flame sensor Holder for FFS08 Actuating motors 6 Nm 20 Nm 30 Nm 40 Nm	65951500 659D31 659S0500 662R2127 662R2111 662R2112 662R2112
Holder for FFS07FFS08 flame sensorHolder for FFS08Actuating motors6 Nm20 Nm30 Nm40 NmTechnical documentation	65951500 659D31 659S0500 662R2127 662R2111 662R2112 662R2121
Holder for FFS07         FFS08 flame sensor         Holder for FFS08         Actuating motors         6 Nm         20 Nm         30 Nm         40 Nm         Technical documentation         German manual	65951500 659D31 659S0500 662R2127 662R2111 662R2112 662R2121 DLT2008DE
Holder for FFS07         FFS08 flame sensor         Holder for FFS08         Actuating motors         6 Nm         20 Nm         30 Nm         40 Nm         Technical documentation         German manual         English manual	65951500 659D31 659S0500 662R2127 662R2111 662R2112 662R2121 662R2121 DLT2008DE DLT2008EN



LAMTEC Meß- und Regeltechnik für Feuerungen GmbH & Co. KG Wiesenstraße 6 D-69190 Walldorf Telephone: +49-6227-6052-0 Fax: +49-6227-6052-57

info@lamtec.de

www.lamtec.de

